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M.A.
014463

648.4703
Job Sheet 206905



Part No: 648.4703

Job Qty: 1 pcs

Part Name: C10 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/13/20

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 2/25/20

Description: Order 23545

Type: SOLD

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/25/20		0.00	1.00	Small Fab - 1		FEB 13 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
120	QC 4	1 pcs	2/25/20		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	Packaging 3-1 - Stock - B4B	1 pcs	2/25/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		

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GA157

				Packaging 3 - 9 - B4B	DAS		
				Packaging 3 - 10 - B4B	72		
				Packaging 3 - 11 - B4B	9-89		
				Packaging 3 - 12 - B4B			
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
				Packaging 3 - 37 - B4B			
135	DC - 1 - B4B	1 pcs	2/25/20	0.00 0.00	DC - 1 - B4B	DAS	FEB 11 2020
					DC - 2 - B4B	21	
140	QC 21 - FG	1 pcs	2/25/20	0.00 0.00	QC 21 - FG - 21	9-89	
					QC 21 - FG - 70	DAS	
					QC 21 - SA - 53	21	
						9-89	FEB 14 2020

Part Op 110 - Small Fab) Pick bag and tag

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.7303

135 - (Document Control) Supply owner's & overhaul procedures manual

140 - (QC21- Final Inspection - Work Order Release)

240
57
08-6



Container No: S255827



Part: 648.4703

Job No: 206905

Serial No/Batch: S255827

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 02/13/20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Small Fab - 1	5110485
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	110-Small Fab - 1	5104202
600-1309-A	Label	1 pcs (1 ea)	110-Small Fab - 1	5136210
600-1347	C10 Warning Label	1 pcs (1 ea)	110-Small Fab - 1	3211956
AN4-23A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5123434-1
AN6-31A	Bolt	6 Ea (6 ea)	110-Small Fab - 1	5200191
C10-10-2	Actuator Pin	1 pcs (1 ea)	110-Small Fab - 1	5118669
C10-10-3	Actuator Bushing	2 pcs (2 ea)	110-Small Fab - 1	5163209
C10-21-4	Lock Washer	8 Ea (8 ea)	110-Small Fab - 1	5124824
C10-22	Bumper	3 pcs (3 ea)	110-Small Fab - 1	5179106
C10-23-1	Keeper Spacer	1 pcs (1 ea)	110-Small Fab - 1	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	110-Small Fab - 1	5060601
C10-23-3	Keeper Bushing	2 pcs (2 ea)	110-Small Fab - 1	5143252
C10-3	Load Beam Bumper	1 pcs (1 ea)	110-Small Fab - 1	5096426
C10-4-10	Spring Anchor Pin	2 pcs (2 ea)	110-Small Fab - 1	5068042
C10-4-6	Lock Spring	1 pcs (1 ea)	110-Small Fab - 1	5068048
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	110-Small Fab - 1	5068049
C10-4-8	Lock Bushing	2 pcs (2 ea)	110-Small Fab - 1	5173079
C10-4-9	Upper Roller DU Bearing	1 pcs (1 ea)	110-Small Fab - 1	5068887
C10-7	Locating Pin	3 pcs (3 ea)	110-Small Fab - 1	5101824
C10-8	Trunnion Bushing	2 pcs (2 ea)	110-Small Fab - 1	5125570 5204478
C10-9-2	Latch Bearing	1 Ea (1 ea)	110-Small Fab - 1	5177813
C10-9-4	Latch Shaft Bearing	2 pcs (2 ea)	110-Small Fab - 1	5194938
C10-9-6	Latch Return Spring	2 Ea (2 ea)	110-Small Fab - 1	5194312
C2-14-2	Label Rivets	2 Ea (2 ea)	110-Small Fab - 1	5253886
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	110-Small Fab - 1	5190010
C45-12-6 P	Retaining Ring	2 Ea (2 ea)	110-Small Fab - 1	5029303
C45-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Small Fab - 1	5199513
MS21044N6	Nut, Self-Lock .375-24,UNJF-3B	6 Ea (6 ea)	110-Small Fab - 1	5203209-1
MS21083N4	Nut	2 Ea (2 ea)	110-Small Fab - 1	5217705
MS27039-4-08	Screw	1 Ea (1 ea)	110-Small Fab - 1	5097087
NAS1149F0432P	Washer (AN960-416L)	2 Ea (2 ea)	110-Small Fab - 1	5235429
NAS1149F0463P	Washer (AN960-416)	3 Ea (3 ea)	110-Small Fab - 1	5247854
NAS1149F0632P	Washer (AN960-616L)	12 Ea (12 ea)	110-Small Fab - 1	5067038

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	2	127	0
	188-SHCS-1032-3/4	8	265	0
	600.1309-A	1	50	0
	600.1347	1	9	0
	AN4-23A	2	632	0
	AN6-31A	6	36	0
	C10-10-2	1	91	0
	C10-10-3	2	26	0
	C10-21-4	8	127	0
	C10-22	3	22	0
	C10-23-1	1	43	0
	C10-23-2	1	15	0
	C10-23-3	2	16	0
	C10-3	1	24	0
	C10-4-10	2	73	0
	C10-4-6	1	6	0
	C10-4-7	1	8	0
	C10-4-8	2	28	0
	C10-4-9	1	27	0
	C10-7	3	109	0
	C10-8	2	21	0
	C10-9-2	1	23	0
	C10-9-4	2	17	0
	C10-9-6	2	8	0
	C2-14-2	2	160	0
	C3-12-6	2	90	0
	C45-12-6	2	84	0
	C45-8-4	1	18	0
	MS21044N6	6	27	0
	MS21083N4	2	123	0
	MS27039-4-08	1	187	0
	NAS1149F0432P	2	948	0
	NAS1149F0463P	3	250	0
	NAS1149F0632P	12	248	0
Part Specifications				
Specifications could not be found.				

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